

PLC tags										
	Name	Tag table	Data type	Address	Retain	Acces...	Writa...	Visibl...	Comment	
1	BESLEME KONVEYOR	Standard-Variab...	Bool	%Q0.0	☐	☒	☒	☒		
2	STOP	Standard-Variablen...	Bool	%I0.0	☐	☒	☒	☒		
3	START	Standard-Variablen...	Bool	%I0.1	☐	☒	☒	☒		
4	KONVEYOR1	Standard-Variablen...	Bool	%Q0.1	☐	☒	☒	☒		
5	M	Standard-Variablen...	Bool	%M0.0	☐	☒	☒	☒		
6	SISTEM	Standard-Variablen...	Bool	%M0.1	☐	☒	☒	☒		
7	KISA KUTU SENSOR	Standard-Variablen...	Bool	%I0.4	☐	☒	☒	☒		
8	UZUN KUTU SENSOR	Standard-Variablen...	Bool	%I0.5	☐	☒	☒	☒		
9	Tag_1	Standard-Variablen...	Real	%MD50	☐	☒	☒	☒		
10	SECIM_ONU_SENS	Standard-Variablen...	Bool	%I0.2	☐	☒	☒	☒		
11	SECIM_GIRIS_SENS	Standard-Variablen...	Bool	%I0.3	☐	☒	☒	☒		
12	SOL	Standard-Variablen...	Bool	%Q0.2	☐	☒	☒	☒		
13	SECIM_CIKIS_SENS	Standard-Variablen...	Bool	%I0.6	☐	☒	☒	☒		
14	GIREBILIR	Standard-Variablen...	Bool	%I0.7	☐	☒	☒	☒		
15	GIREMEZ	Standard-Variablen...	Bool	%I1.0	☐	☒	☒	☒		
16	DON	Standard-Variablen...	Bool	%Q0.3	☐	☒	☒	☒		
17	SOL KON	Standard-Variablen...	Bool	%Q0.4	☐	☒	☒	☒		
18	SOL SENS	Standard-Variablen...	Bool	%I1.1	☐	☒	☒	☒		
19	SAG SENS	Standard-Variablen...	Bool	%I1.2	☐	☒	☒	☒		
20	sifirla	Standard-Variablen...	Bool	%M0.2	☐	☒	☒	☒		
21	kaydet	Standard-Variablen...	Bool	%M0.3	☐	☒	☒	☒		
22	uzun	Standard-Variablen...	Bool	%M0.4	☐	☒	☒	☒		
23	kisa	Standard-Variablen...	Bool	%M0.5	☐	☒	☒	☒		
24	SAG	Standard-Variablen...	Bool	%Q0.5	☐	☒	☒	☒		
25	SAG KONVEYOR	Standard-Variablen...	Bool	%Q0.6	☐	☒	☒	☒		
26	Tag_2	Standard-Variablen...	Bool	%M2.0	☐	☒	☒	☒		
27	RESET	Standard-Variablen...	Bool	%I1.3	☐	☒	☒	☒		
28	UZUN_KUTU_SAYISI	Standard-Variablen...	Dint	%QD30	☐	☒	☒	☒		
29	KISA_KUTU_SAYISI	Standard-Variablen...	Dint	%QD34	☐	☒	☒	☒		
30	SAG_CIKIS_SENS	Standard-Variablen...	Bool	%I1.4	☐	☒	☒	☒		
31	SOL_CIKIS_SENS	Standard-Variablen...	Bool	%I1.5	☐	☒	☒	☒		
32	BILGILER_RESET	Standard-Variablen...	Bool	%M0.6	☐	☒	☒	☒		
33	SAYICI_RESET	Standard-Variablen...	Bool	%M0.7	☐	☒	☒	☒		
34	<Add new>				☐	☒	☒	☒		

PLC_1 [CPU 1211C D...]

Device configuration

Online & diagnostics

Program blocks

Add new block

Main [OB1]

KAYDETME [FC2]

MHJ-PLC-Lab-F...

sıfırlama [FC1]

kayıt [DB4]

POZ [DB6]

System blocks

Technology objects

Add new object

External source files

PLC tags

Show all tags

Add new tag to...

Standard-Variab...

Name		Data type	Start value	Retain	Accessible f...	Writa...	Visible in ...	Setpoint	Comment
1	Static			☐	☐	☐	☐	☐	
2	bilgiler	Array[0..20] ...		☐	☒	☒	☒	☐	
3	bilgiler[0]	Int	0	☐	☒	☒	☒	☐	
4	bilgiler[1]	Int	0	☐	☒	☒	☒	☐	
5	bilgiler[2]	Int	0	☐	☒	☒	☒	☐	
6	bilgiler[3]	Int	0	☐	☒	☒	☒	☐	
7	bilgiler[4]	Int	0	☐	☒	☒	☒	☐	
8	bilgiler[5]	Int	0	☐	☒	☒	☒	☐	
9	bilgiler[6]	Int	0	☐	☒	☒	☒	☐	
10	bilgiler[7]	Int	0	☐	☒	☒	☒	☐	
11	bilgiler[8]	Int	0	☐	☒	☒	☒	☐	
12	bilgiler[9]	Int	0	☐	☒	☒	☒	☐	
13	bilgiler[10]	Int	0	☐	☒	☒	☒	☐	
14	bilgiler[11]	Int	0	☐	☒	☒	☒	☐	
15	bilgiler[12]	Int	0	☐	☒	☒	☒	☐	
16	bilgiler[13]	Int	0	☐	☒	☒	☒	☐	
17	bilgiler[14]	Int	0	☐	☒	☒	☒	☐	
18	bilgiler[15]	Int	0	☐	☒	☒	☒	☐	
19	bilgiler[16]	Int	0	☐	☒	☒	☒	☐	
20	bilgiler[17]	Int	0	☐	☒	☒	☒	☐	
21	bilgiler[18]	Int	0	☐	☒	☒	☒	☐	
22	bilgiler[19]	Int	0	☐	☒	☒	☒	☐	
23	bilgiler[20]	Int	0	☐	☒	☒	☒	☐	
24	KAYIT_EDILECEK_NO	Int	0	☐	☒	☒	☒	☐	
25	OKUMANACAK_NO	Int	0	☐	☒	☒	☒	☐	
26	OKUNAN	Int	0	☐	☒	☒	☒	☐	

KAYDETME

Name	Data type	Default value	Comment
Input			
2 kait_no	Int		
3 okuma_no	Int		
Output			
5 okunan	Int		
6 InOut			
7 basla	Bool		
8 bilgiler	Array[0..20] of Int		
9 Temp			
10 A	Int		

IF... CASE... FOR... WHILE... (*...*) REGION

```
1 IF #basla THEN
2   IF "UZUN KUTU SENSOR" THEN
3     #A := 1;
4   ELSE
5     #A := 2;
6   ;
7   END_IF;
8
9   #bilgiler[#kait_no] := #A;
10
11   #basla := 0;
12   ;
13 END_IF;
14 #okunan := #bilgiler[#okuma_no];
```

Ln: 8 Cl: 5 INS 100%

sifirlama

Name	Data type	Default value	Comment
Input			
2 <Add new>			
Output			
4 <Add new>			
5 InOut			
6 basla	Bool		
7 bilgiler	Array[0..20] of Int		
8 Temp			
9 i	Int		

IF... CASE... FOR... WHILE... (*...*) REGION

```
1 IF #basla THEN
2   FOR #i := 0 TO 20 DO
3     #bilgiler[#i] := 0;
4   ;
5   END_FOR;
6
7   #basla := 0;
8   ;
9 END_IF;
```

Ln: 10 Cl: 1 INS 100%