

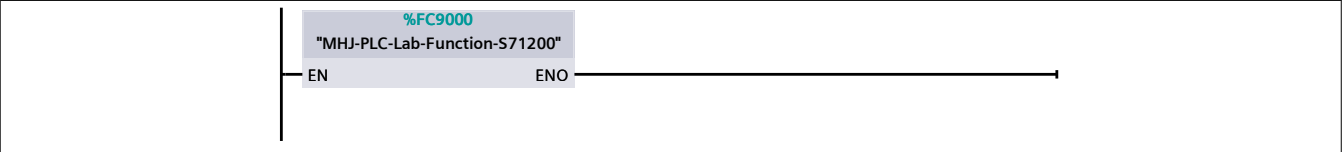
FactoryIO_Template_S7-1200_V15 / PLC_1 [CPU 1211C DC/DC/DC] / Program blocks

Main [OB1]

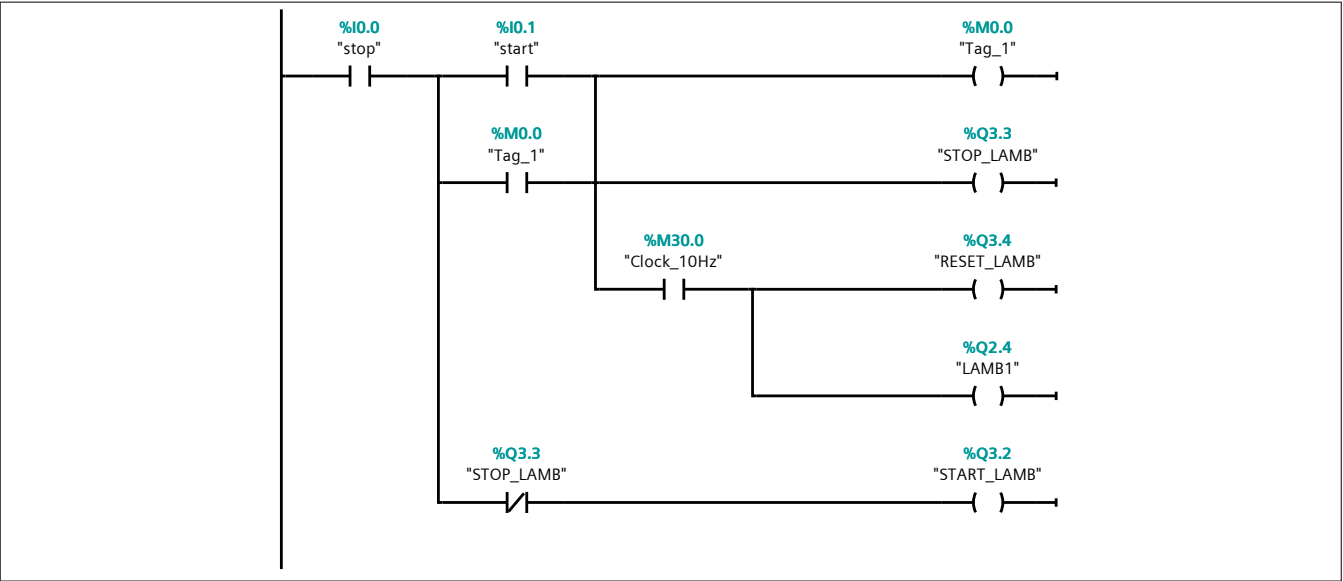
Main Properties					
General					
Name	Main	Number	1	Type	OB
Language	LAD	Numbering	Automatic		
Information					
Title	"Main Program Sweep (Cycle)"	Author		Comment	
Family		Version	0.1	User-defined ID	

Main			
Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

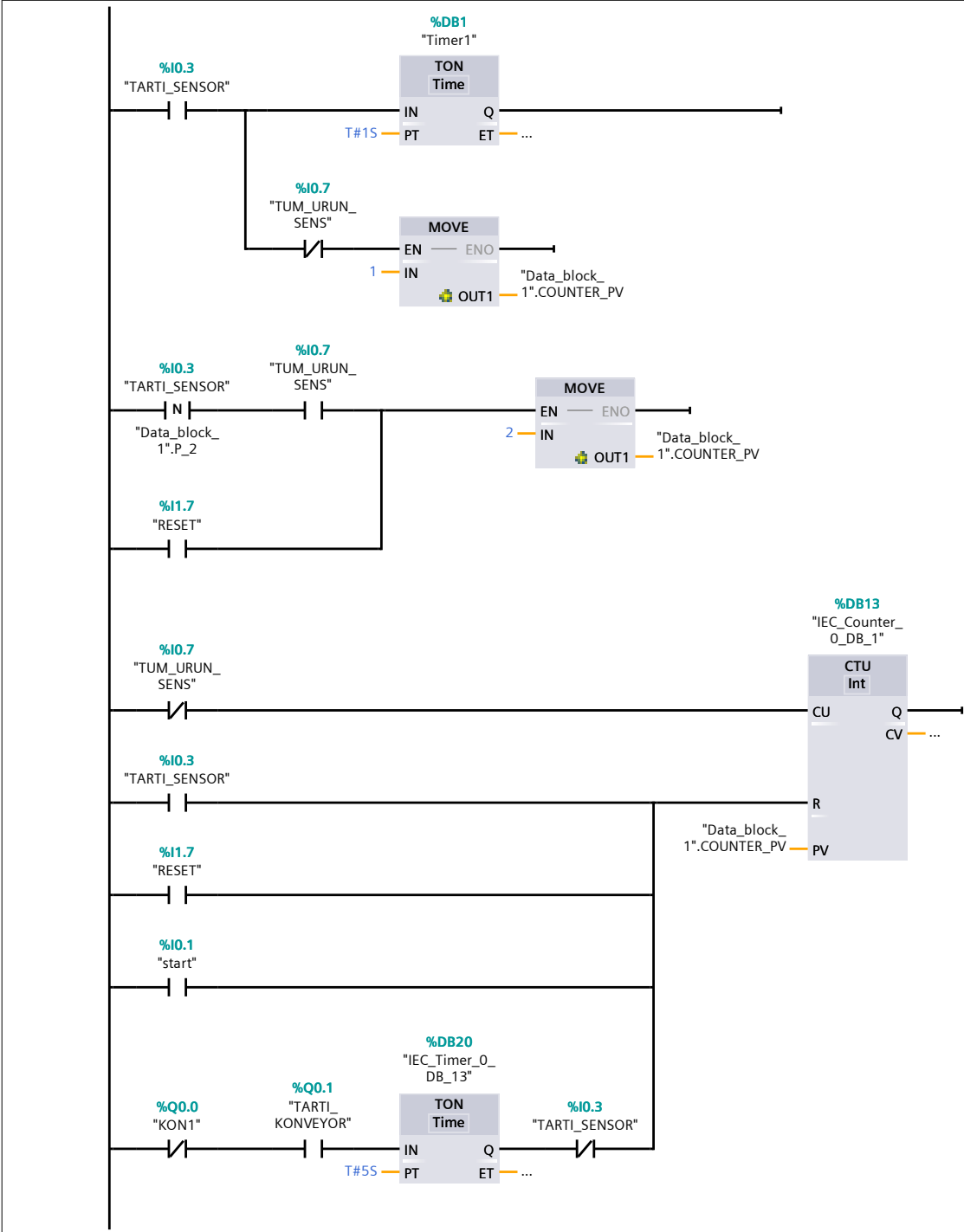
Network 1:



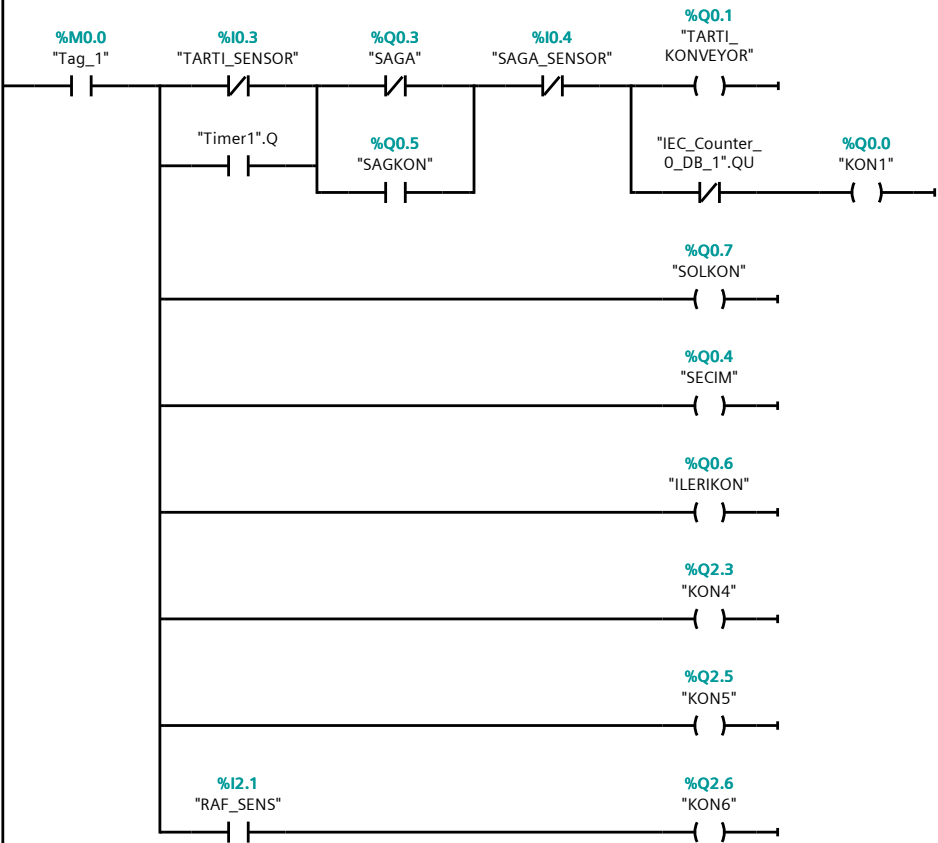
Network 2:



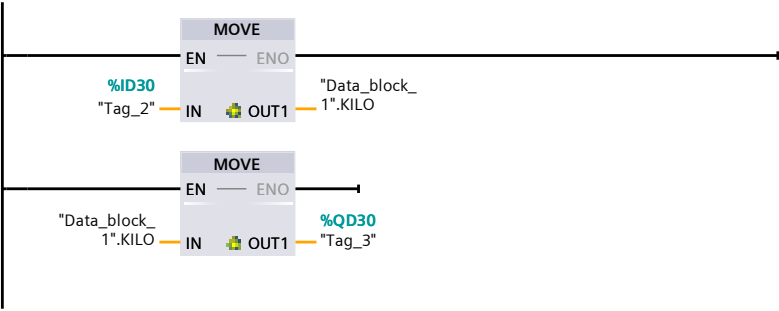
Network 3:



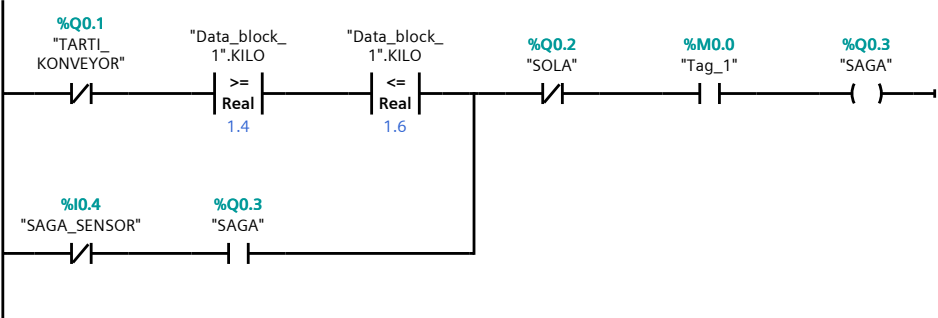
Network 4:



Network 5:

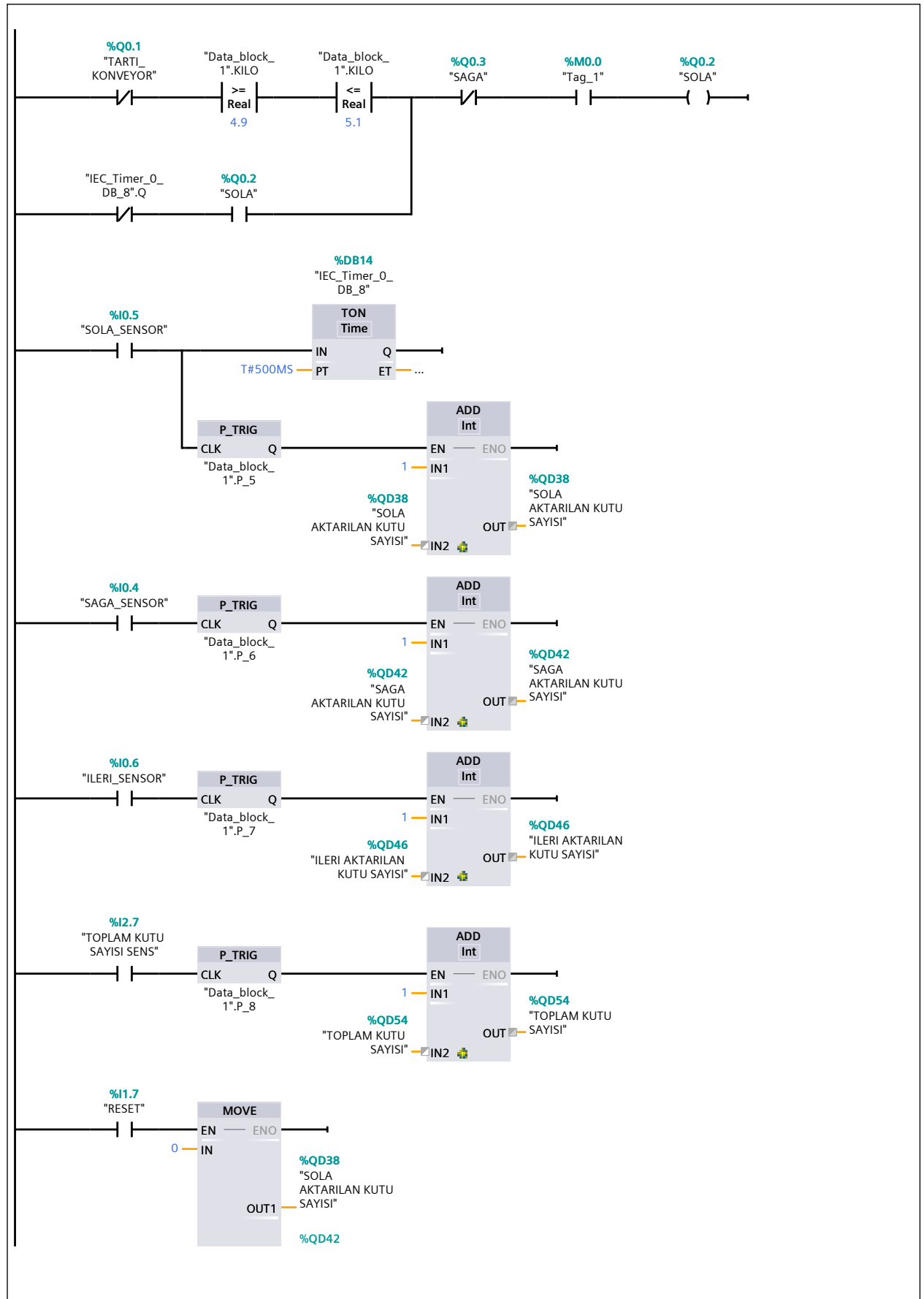


Network 6:



Totally Integrated Automation Portal		
Network 7:		

Network 7: (1.1 / 2.1)



Network 7: (2.1 / 2.1)

1.1 (Page1 - 5)

OUT2

"SAGA
AKTARILAN KUTU
SAYISI"

%QD46

OUT3

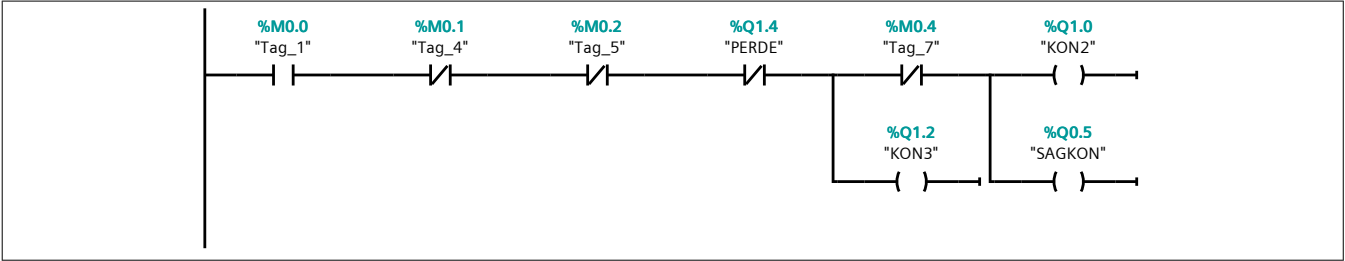
"ILERI AKTARILAN
KUTU SAYISI"

%QD54

OUT4

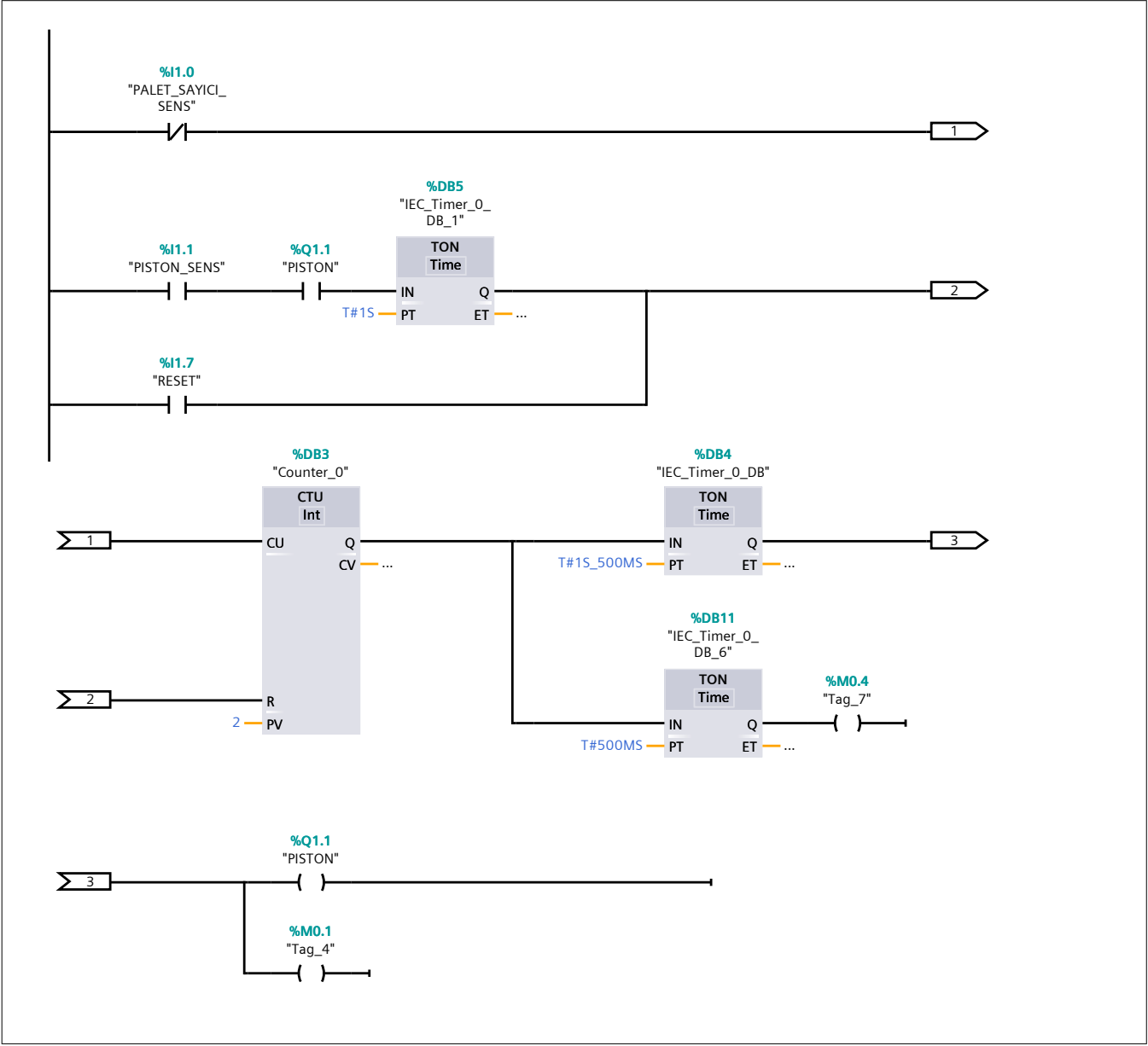
"TOPLAM KUTU
SAYISI"

Network 8: 2 VE 6 KUTU

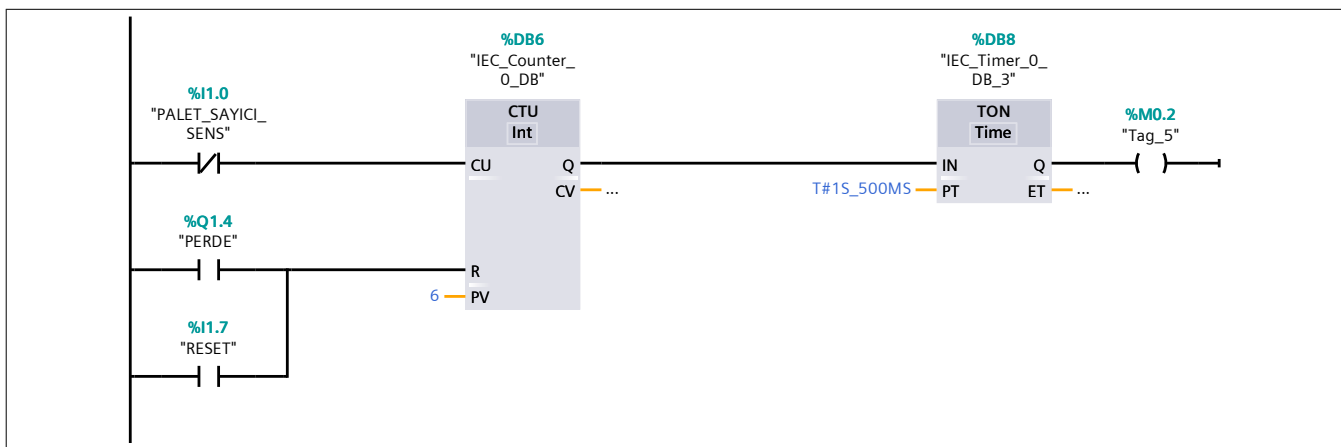


Network 9:

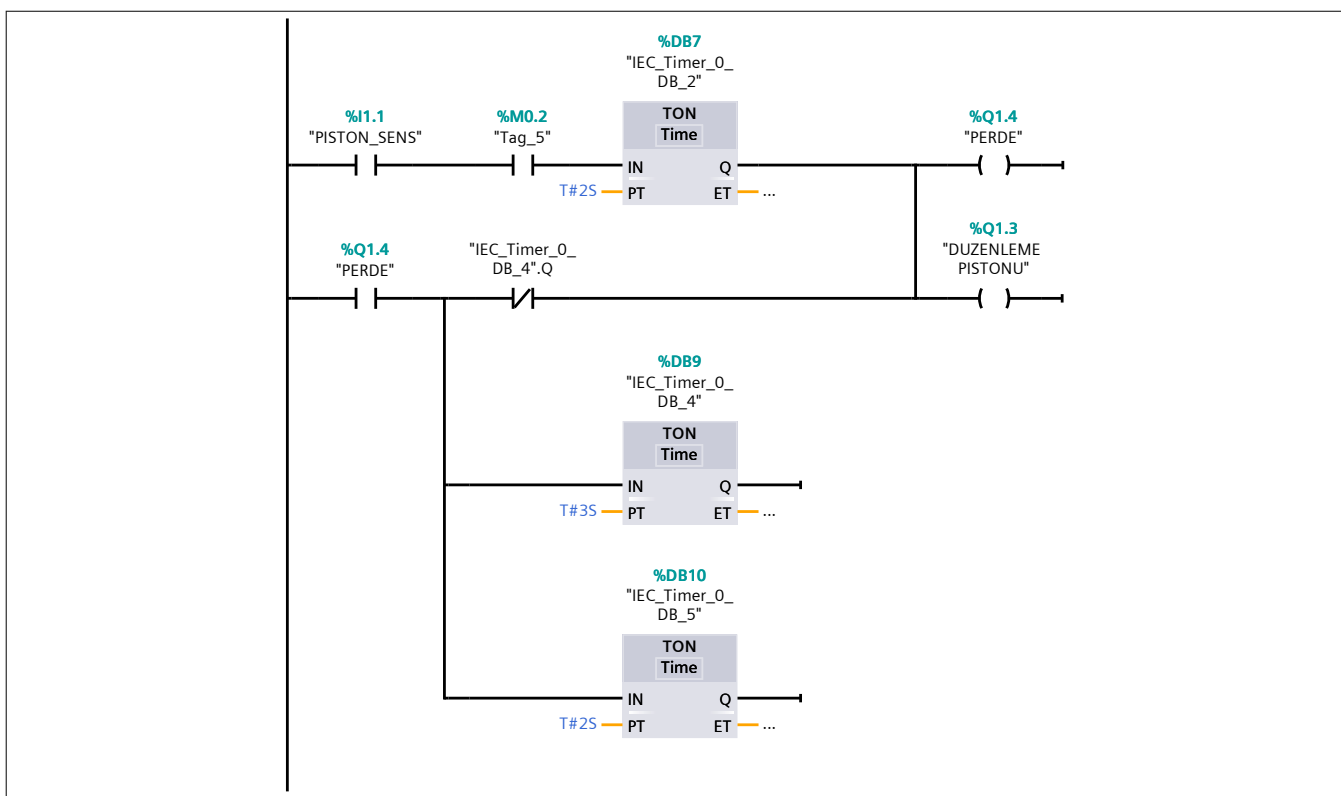
Network 9:



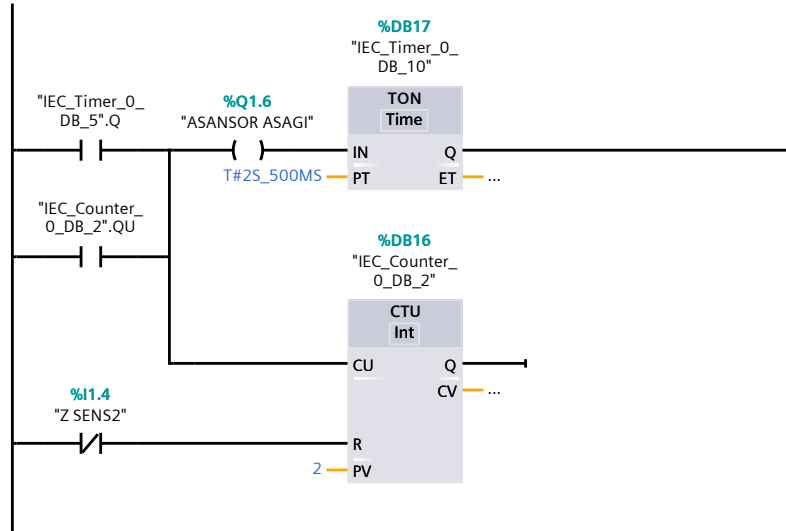
Network 10:



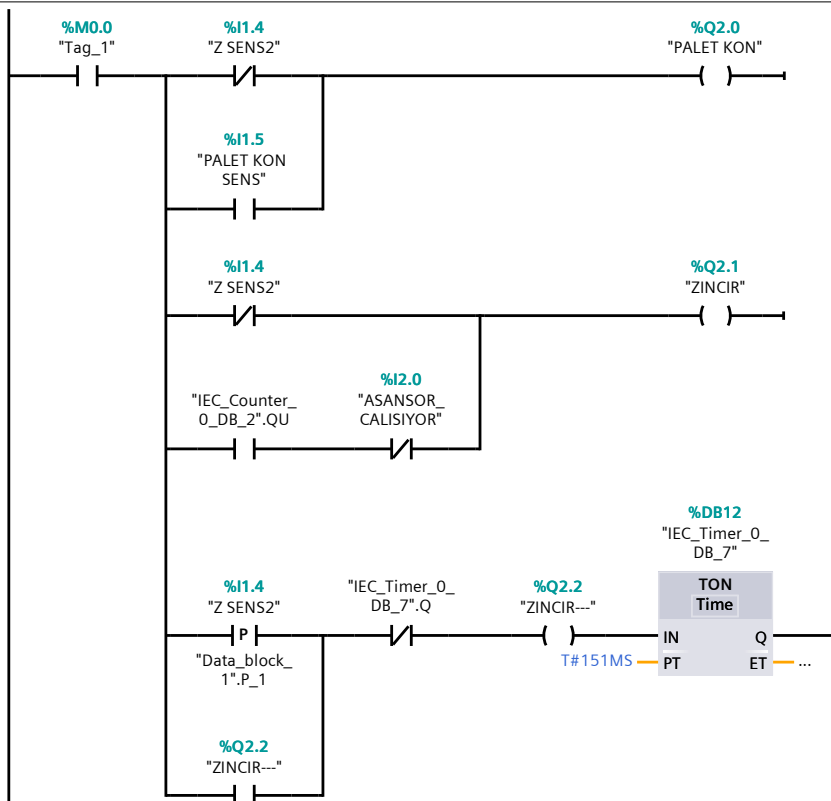
Network 11:



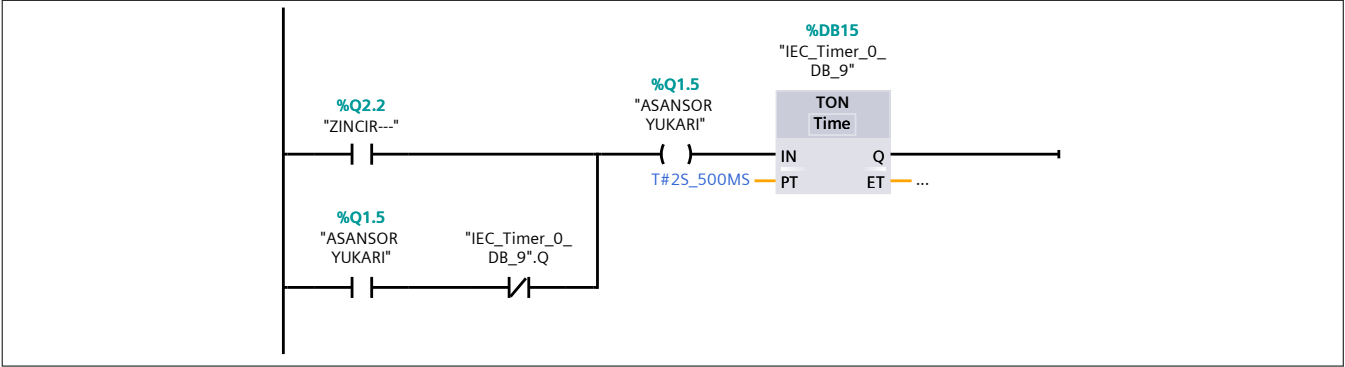
Network 12:



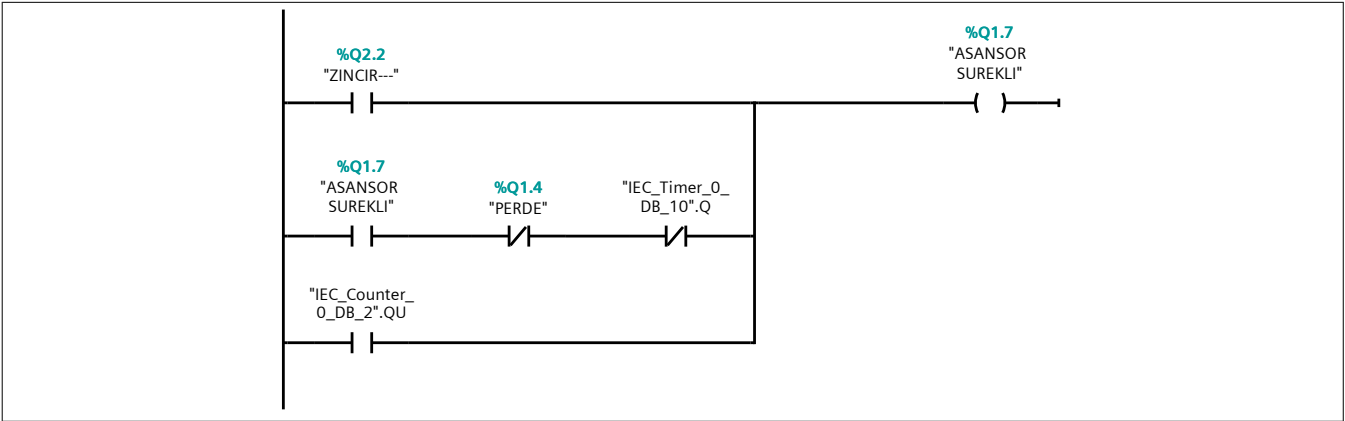
Network 13:



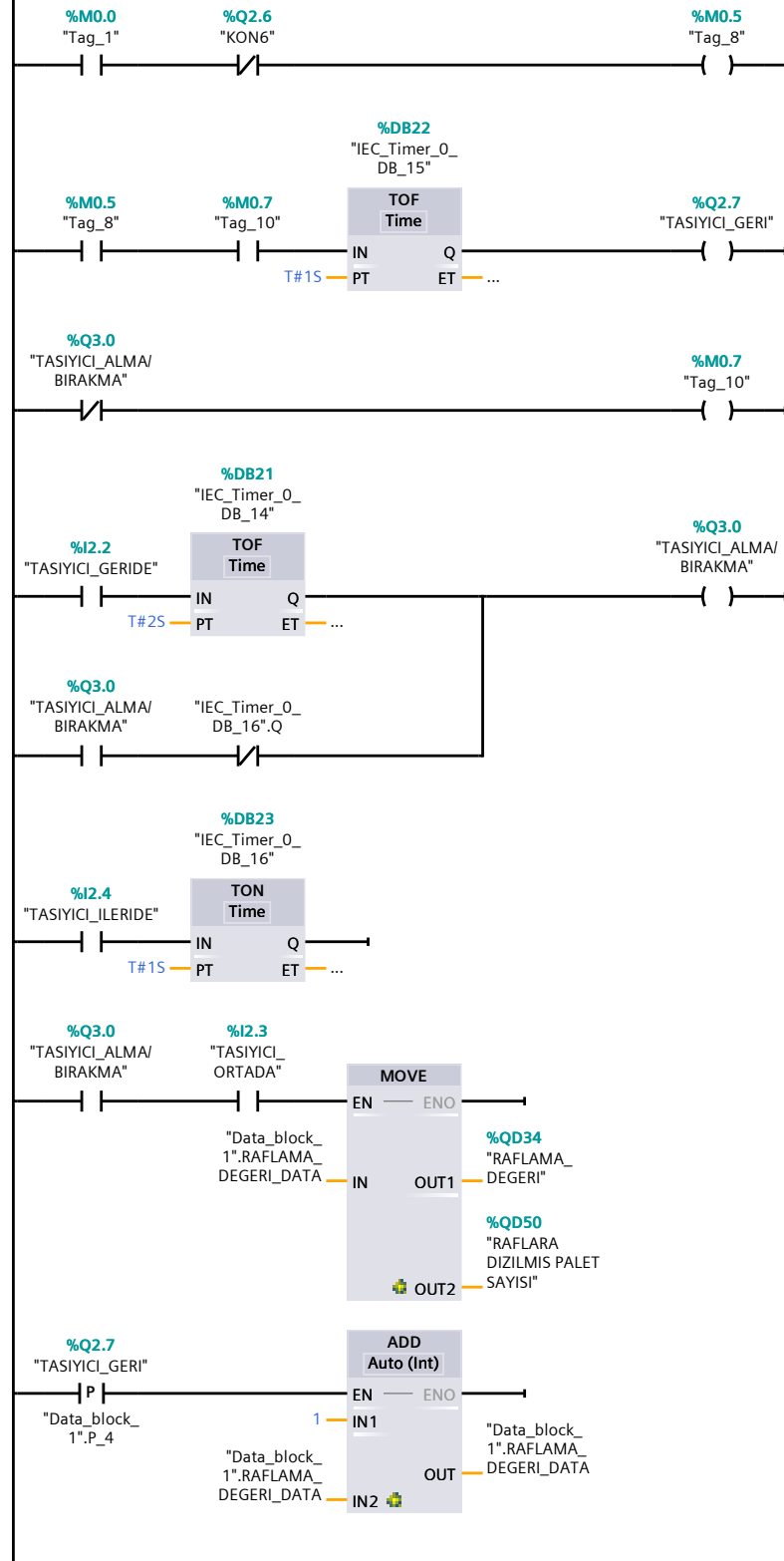
Network 14:



Network 15:



Network 16:



Network 17:

