

PLC tags									
	Name	Tag table	Data type	Address	Retain	Acces...	Writa...	Visibl...	Comment
1	stop	Standard-Variab...	Bool	%I0.0					
2	start	Standard-Variablen...	Bool	%I0.1					
3	Tag_1	Standard-Variablen...	Bool	%M0.0					
4	KON1	Standard-Variablen...	Bool	%Q0.0					
5	TARTI_KONVEYOR	Standard-Variablen...	Bool	%Q0.1					
6	SOLA	Standard-Variablen...	Bool	%Q0.2					
7	SAGA	Standard-Variablen...	Bool	%Q0.3					
8	SECIM	Standard-Variablen...	Bool	%Q0.4					
9	SAGKON	Standard-Variablen...	Bool	%Q0.5					
10	ILERIKON	Standard-Variablen...	Bool	%Q0.6					
11	SOLKON	Standard-Variablen...	Bool	%Q0.7					
12	KON2	Standard-Variablen...	Bool	%Q1.0					
13	SENS1	Standard-Variablen...	Bool	%I0.2					
14	TARTI_SENSOR	Standard-Variablen...	Bool	%I0.3					
15	Tag_2	Standard-Variablen...	DWord	%ID30					
16	Tag_3	Standard-Variablen...	Real	%QD30					
17	SAGA_SENSOR	Standard-Variablen...	Bool	%I0.4					
18	SOLA_SENSOR	Standard-Variablen...	Bool	%I0.5					
19	ILERI_SENSOR	Standard-Variablen...	Bool	%I0.6					
20	TUM_URUN_SENS	Standard-Variablen...	Bool	%I0.7					
21	PALET_SAYICI_SENS	Standard-Variablen...	Bool	%I1.0					
22	PISTON	Standard-Variablen...	Bool	%Q1.1					
23	PISTON_SENS	Standard-Variablen...	Bool	%I1.1					
24	KON3	Standard-Variablen...	Bool	%Q1.2					
25	Tag_4	Standard-Variablen...	Bool	%M0.1					
26	DUZENLEME PISTONU	Standard-Variablen...	Bool	%Q1.3					
27	PERDE	Standard-Variablen...	Bool	%Q1.4					
28	DUZENLENDI SENS	Standard-Variablen...	Bool	%I1.2					
29	ASANSOR YUKARI	Standard-Variablen...	Bool	%Q1.5					
30	ASANSOR ASAGI	Standard-Variablen...	Bool	%Q1.6					
31	ASANSOR SUREKLI	Standard-Variablen...	Bool	%Q1.7					
32	PALET KON	Standard-Variablen...	Bool	%Q2.0					
33	ZINCIR	Standard-Variablen...	Bool	%Q2.1					
34	Z SENS1	Standard-Variablen...	Bool	%I1.3					
35	Z SENS2	Standard-Variablen...	Bool	%I1.4					
36	PALET KON SENS	Standard-Variablen...	Bool	%I1.5					
37	PALET CIKIS SENS	Standard-Variablen...	Bool	%I1.6					
38	Tag_5	Standard-Variablen...	Bool	%M0.2					
39	Tag_6	Standard-Variablen...	Bool	%M0.3					
40	RESET	Standard-Variablen...	Bool	%I1.7					
41	Tag_7	Standard-Variablen...	Bool	%M0.4					
42	ZINCIR--	Standard-Variablen...	Bool	%Q2.2					
43	KON4	Standard-Variablen...	Bool	%Q2.3					
44	ASANSOR_CALISIYOR	Standard-Variablen...	Bool	%I2.0					
45	RAF_SENS	Standard-Variablen...	Bool	%I2.1					
46	LAMB1	Standard-Variablen...	Bool	%Q2.4					
47	KON5	Standard-Variablen...	Bool	%Q2.5					
48	KON6	Standard-Variablen...	Bool	%Q2.6					
49	TASIYICI_GERIDE	Standard-Variablen...	Bool	%I2.2					
50	TASIYICI_ORTADA	Standard-Variablen...	Bool	%I2.3					
51	TASIYICI_ILERIDE	Standard-Variablen...	Bool	%I2.4					
52	TASIYICI_GERI	Standard-Variablen...	Bool	%Q2.7					
53	TASIYICI_ALMA/BIRAKMA	Standard-Variablen...	Bool	%Q3.0					
54	Tag_8	Standard-Variablen...	Bool	%M0.5					
55	TASIYICI_ALINDI	Standard-Variablen...	Bool	%I2.5					
56	RAFLAMA_DEGERI	Standard-Variablen...	DInt	%QD34					
57	TASIYICI_YOLDA	Standard-Variablen...	Bool	%I2.6					
58	TASIYICI_ILERI	Standard-Variablen...	Bool	%Q3.1					
59	Tag_9	Standard-Variablen...	Bool	%M0.6					
60	START_LAMB	Standard-Variablen...	Bool	%Q3.2					
61	STOP_LAMB	Standard-Variablen...	Bool	%Q3.3					
62	RESET_LAMB	Standard-Variablen...	Bool	%Q3.4					
63	Clock_Byte	Standard-Variablen...	Byte	%MB30					
64	Clock_10Hz	Standard-Variablen...	Bool	%M30.0					
65	Clock_5Hz	Standard-Variablen...	Bool	%M30.1					
66	Clock_2.5Hz	Standard-Variablen...	Bool	%M30.2					
67	Clock_2Hz	Standard-Variablen...	Bool	%M30.3					
68	Clock_1.25Hz	Standard-Variablen...	Bool	%M30.4					
69	Clock_1Hz	Standard-Variablen...	Bool	%M30.5					
70	Clock_0.625Hz	Standard-Variablen...	Bool	%M30.6					
71	Clock_0.5Hz	Standard-Variablen...	Bool	%M30.7					
72	Tag_10	Standard-Variablen...	Bool	%M0.7					
73	SOLA AKTARILAN KUTU SAYISI	Standard-Variablen...	DInt	%QD38					
74	SAGA AKTARILAN KUTU SAYISI	Standard-Variablen...	DInt	%QD42					
75	ILERI AKTARILAN KUTU SAYISI	Standard-Variablen...	DInt	%QD46					
76	RAFLARA DIZILMIS PALET SAYISI	Standard-Variablen...	DInt	%QD50					
77	TOPLAM KUTU SAYISI	Standard-Variablen...	DInt	%QD54					

FactoryIO_Template...

➕ Add new device

🔌 Devices & netwo...

🔌 PLC_1 [CPU 121...

🔌 Device config...

🔌 Online & diag...

🔌 Program bloc...

➕ Add new ...

🔌 Main [OB 1]

🔌 MHU-PLC...

🔌 Data_bloc...

🔌 System bl...

🔌 Technology o...

🔌 External sour...

🔌 PLC tags

🔌 PLC data types

🔌 Watch and fo...

🔌 Online backu...

🔌 Traces

🔌 Device proxy ...

🔌 Program info

🔌 PLC alarm tex...

Data_block_1									
	Name	Data type	Start value	Retain	Accessible f...	Writa...	Visible in ...	Setpoint	Comment
1	▼ Static			☐	☐	☐	☐	☐	
2	🔌 KILO	Real	0.0	☐	☒	☒	☒	☐	
3	🔌 KSAYICI	Real	0.0	☐	☒	☒	☒	☐	
4	🔌 P	Bool	false	☐	☒	☒	☒	☐	
5	🔌 P_1	Bool	false	☐	☒	☒	☒	☐	
6	🔌 P_2	Bool	false	☐	☒	☒	☒	☐	
7	🔌 P_3	Bool	false	☐	☒	☒	☒	☐	
8	🔌 P_4	Bool	false	☐	☒	☒	☒	☐	
9	🔌 COUNTER_PV	Int	2	☐	☒	☒	☒	☐	
10	🔌 RAFLAMA_DEGERI_DA...	Int	0	☐	☒	☒	☒	☐	
11	🔌 X	Int	0	☐	☒	☒	☒	☐	
12	🔌 P_5	Bool	false	☐	☒	☒	☒	☐	
13	🔌 P_6	Bool	false	☐	☒	☒	☒	☐	
14	🔌 P_7	Bool	false	☐	☒	☒	☒	☐	
15	🔌 P_8	Bool	false	☐	☒	☒	☒	☐	

Details view

Name
KILO
KSAYICI
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